



## LUCKY THIRTEEN – UNIMAG™ USER INSTRUCTIONS

The Lucky Thirteen UNIMAG™ system should generally not need disassembly or maintenance, however the following is a step by step instruction should the user decide to do so.

1. With the magazine removed from the firearm and empty of all ammunition, take a 2mm Allen Key and loosen the magazine locking screw all the way through access hole at rear of magazine (per Fig.1).



Fig.1

2. With any suitable long object (pens, pencils, ruler or even a stick if in field) press down evenly on the follower until it is below the parting line of the upper and lower magazine halves (per Fig.2).



Fig.2

3. With the follower held down, begin to slide the upper portion of the magazine forward and away from the lower portion (per Fig.3).



Fig.3

4. Remove the objects pressing down the follower and with one hand holding down the follower into the lower half of the magazine (for safety – to retain the spring), slide the upper magazine section free of the lower (per Fig. 4).

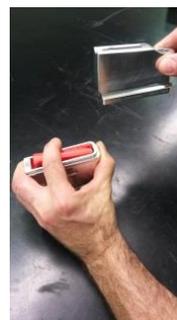


Fig.4

5. The magazine can now be safely laid out into its three major components; the upper, the lower and the spring/follower (per Fig.5).



Fig.5

6. For reassembly of the UNIMAG™ system; begin by inserting the base of the spring into the pocket at the bottom of the lower magazine half (per Fig.6).



Fig.6

7. Compress the spring and follower assembly into the lower magazine section (per Fig.7).



Fig.7

8. With one hand holding the spring and follower into the lower mag half, begin to slide on the upper magazine section (ensuring to maintain control of the spring at all times – per Fig.8).



Fig.8

9. With the upper magazine section fully in place, release the spring and follower in a controlled manner into the upper section. If possible, use a finger or and suitable object to control the rise of the follower into the magazine upper to avoid damage to the follower or the magazine feed ramps (per Fig. 9).



Fig.9

10. With the spring and follower fully released, take a 2mm Allen Key and tighten the magazine locking screw. No significant tension is required on the locking screw – simply snugging with the short end of the Allen Key is sufficient. (per Fig.10).

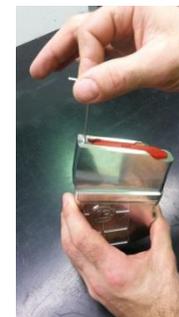


Fig.10